



GLACÉ COLLECTION



Glacé

porcelain stoneware



Sublime Sync

Sublime Sync is the leading-edge digital printing technology that matches the image perfectly with the structured surface of the tile. The high-definition graphic patterning is positioned with the aid of optic sensors that scan the surface, for an even more substantial effect in every type of decoration.

Glacé is part of Storie, the Ragno collections dedicated to recover the ceramic tradition through technological innovation. The collection is in porcelain stoneware in 3"x8" inspired by bricks obtained by drawing.

In specific, the surface is studded with imperfections, mainly small cuts, which are obtained by drawing bodies rich in impurities: during the drawing of the pieces, these impurities are dragged across the surface of the body, leaving these peculiar marks.

Once glazed, surface defects are covered with glaze, creating a very vibrant and wet surface.

The collection consists of six neutral shades (Bianco, Mastice, Muschio, Avio, Blu Notte) and one accent color (Turchese). The product is colored in clay tones to simulate the absence of glaze, along the edges and in very small areas within the pieces, as in the inspiration products. The edges are extremely sharp even if the mold is not perfectly squared, to obtain a handcrafted appearance. Slight movements have been inserted along the sides of the tile to break up the rigidity of a perfectly rectangular shape, without affecting the product ease of installation.

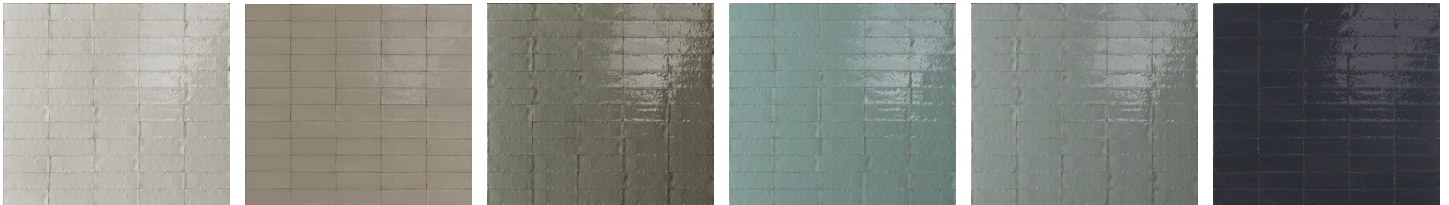
To emphasize the irregularities of the surface, Sublime Sync technology was used: some of the small cuts/chips on the surface are enriched with a graphic sign to emphasize the three-dimensionality of the mark. The position, intensity and shape of these characteristics, from one side to the other, to obtain pieces that are as different from each other as possible and take the concept of industrial craftsmanship to the extreme.

The plain tile is made up of eleven different structures, the installation must be random, avoiding approaching sides with the same surface movement. It can be laid with both parallel and split pieces, both horizontally and vertically.

To obtain deep, defined structures with a remarkable three-dimensional effect, the pressing process has been modified by introducing a superior forming mold, which allows to achieve aesthetic results not previously obtainable.

The Rayé structure is also in 3"x8" size like the plain tile, it has more or less wide and deep grooves for a barcode effect. The surface is glossy on the ridges and matt in the slots; the difference in glazes highlights the dual nature of the substrate, smooth and soft at the ridges, rough and sandblasted in the slots.

The pieces are enriched with graphic details along the edges of the barcode, light clay-colored marks. The structure has an installation direction, keep the short side of the piece as a reference, which has a slot on one side and a peak on the other. If you start the installation with a specific direction (wide or narrow band), keep this direction throughout the installation.



3"x8" Bianco Glossy

± 9 mm

Number of different graphic design: 30

3"x8" Mastice Glossy

± 9 mm

Number of different graphic design: 30

3"x8" Muschio Glossy

± 9 mm

Number of different graphic design: 30

3"x8" Turchese Glossy

± 9 mm

Number of different graphic design: 30

3"x8" Avio Glossy

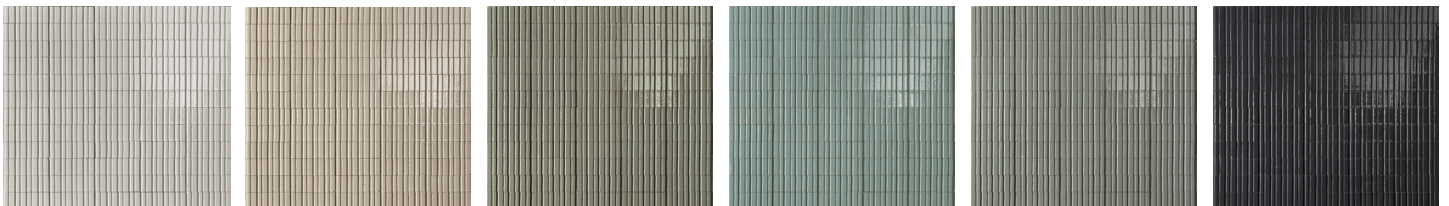
± 9 mm

Number of different graphic design: 30

3"x8" Blu Notte Glossy

± 9 mm

Number of different graphic design: 30



3"x8" Bianco Glossy
Struttura 3D Rayé

± 11,5 mm

Number of different graphic design: 18

3"x8" Mastice Glossy
Struttura 3D Rayé

± 11,5 mm

Number of different graphic design: 18

3"x8" Muschio Glossy
Struttura 3D Rayé

± 11,5 mm

Number of different graphic design: 18

3"x8" Turchese Glossy
Struttura 3D Rayé

± 11,5 mm

Number of different graphic design: 18

3"x8" Avio Glossy
Struttura 3D Rayé

± 11,5 mm

Number of different graphic design: 18

3"x8" Blu Notte Glossy
Struttura 3D Rayé

± 11,5 mm

Number of different graphic design: 18

PERFORMANCE CHARACTERISTICS	STANDARD	FLOOR RESULT
Water Absorption	ASTM C373	≤ 0,5
Breaking Strength	ASTM C648	≥ 250 lbs
Chemical Resistance	ASTM C650	Resistant
Stain resistance	UNI 10545-14	Class 5
DCOF		N/A

CERTIFICATIONS



PACKING AND WEIGHT

Size	Pieces x Box	Sq. Ft. x Box	Lbs. x Box	Box x Pallet	Sq. Ft. x Pallet	Lbs. x Pallet	Thickness
2 ¹⁵ / ₁₆ " x 7 ⁷ / ₈ "	56	9.04	33.66	76	687.17	2558.97	9 mm
2 ¹⁵ / ₁₆ " x 7 ⁷ / ₈ " Struttura 3D Rayé	52	8.40	36.60	60	503.75	2195.23	11.5 mm