

# HARMONIA Natural Elements in Balanced Harmony

# COLOR PALETTE

Harmonia is available in 7/8" x 7/8" (22 x 22mm) and 7/8" x 13/8" (22 x 35mm) in the patterns shown at right. Harmonia mosaics are face-mounted on paper. Sheet measurements vary depending on pattern. All sizes nominal.



Levity Glass: Oxygen Irid, Oxygen Matte Travertine: Cream Blend



**Delight** Glass: Clear Irid, Pacific Irid Travertine: Cream Blend, Light Brown Blend



Shindig Glass: Öxygen Matte, Kismet Travertine: Cream Blend



Soirée Glass: Harvest Irid, Cane Matte, Sun Kiss Travertine: Golden Blend, Cream Blend



Cheer Glass: Sandstone, Cane Irid Travertine: Cream Blend



Frolic Glass: Tahoe Irid, Tide Pool, Clear Matte Travertine: Cream Blend



Applaud Glass: Truffle Matte, Eclipse Travertine: Cream Blend, Dark Brown Blend



Entice Glass: Harvest Irid, Truffle Irid Travertine: Dark Brown Blend, Golden Blend



Glee Glass: Oxygen Irid, Oxygen Matte, Platinum Irid Travertine: Cream Blend



Jubilee Glass: Xanadu Irid, Platinum Irid, Silver Linina Travertine: Cream Blend, Grey Blend



Gala Glass: Shadow Irid, Platinum Irid, Pewter Travertine: Grey Blend



Revel Glass: Amber Irid, Henna Irid Travertine: Golden Blend, Light Brown Blend

#### PATTERNS

Mosaic patterns can be customized using any combination of colors and finishes from our standard color palette (www.glasstile.com) as well as the Twilight finish from our Muse line.



%"x %" (22 x 22mm)

Shown in Entice Blend





Shown: <sup>7</sup>/<sub>8</sub>" x <sup>7</sup>/<sub>8</sub>" (22 x 22mm) in Soirée Blend PHOTO Chipper Hatter

\* Mosaic 1/4" x 1/4" (22 x 22mm) has an extended color palette and can be customized using all colors and finishes from the Muse line. Visit www.glasstile.com to view the complete Muse color palette.







**Straight Set** %"x 1%" (22 x 35mm) Shown in Entice Blend



Offset Joint %"x 1¾" (22 x 35mm) Shown in Entice Blend



#### ENVIRONMENTAL STEWARDSHIP

Oceanside Glasstile is committed to environmental stewardship. Sustainability is one of our six major business goals. Our passion for sustainability is evident in our products, manufacturing processes and business practices.

### RECYCLED CONTENT

All Oceanside Glasstile is made primarily from silica sand, an abundant natural resource, with many colors also containing recycled content that may include pre-consumer, post-industrial and/or post-consumer recycled bottle glass. Should you require specific information for the purpose of LEED certification or other Green Build projects, please email *leedap@glasstile.com* stating your project and desired information, or visit *www.glasstile. com/sustainability.* 

# REDUCTION OF LANDFILL WASTE

Oceanside Glasstile uses more than two million pounds of bottle glass from curbside recycling programs each year. Increased use of recycled materials is a criteria in our ongoing manufacturing improvements, which includes recycling our own scrap and trimmings into our glass production. In addition, our packaging includes 60% or more recycled material, and our goal is to reduce packaging overall while still maintaining the integrity of our products.

### ENERGY REDUCTION

Natural gas is the primary source of energy in our manufacturing processes. With the help of an outside energy consultant we reduced our energy consumption 20% in 2009 vs 2008, and we're not stopping there! Our goal for 2010 is to reduce energy consumption by an additional 10%. To conserve energy we have instituted damper system controls, furnace insulation, and heat recuperators - each one helping to improve overall furnace efficiency.

## MANUFACTURING PROCESSES

Oceanside Glasstile is committed to providing a comfortable and safe work environment throughout our organization. To reduce the temperature in our casting area — hot due to our handcrafted molten glass process — heat resistant walls were built to separate furnaces from the casters. An innovative air exchange process between our warehouse and production area was instituted for additional, energy-efficient temperature control. Special shower and laundry facilities on the production floor further add to the comfort of our casters.

#### BUSINESS PRACTICES

We believe that stewardship begins with knowledge. Our employee sustainability team continually looks for new ways to improve our environment at home as well as at work. An environmental control process is in place in our factory to monitor and measure operations and improve sustainable manufacturing practices. Oceanside Glasstile is a member of the U.S. Green Building Council and also supports sustainability efforts through contributions and company-sponsored volunteerism.

# TEST RESULTS AND RECOMMENDED APPLICATIONS

The following use chart is a general guideline listing laboratory test results and typical applications; consult an architect when specifying Oceanside Glasstile. The environment, climate, maintenance and wear can affect the performance of all tile installations; therefore, Oceanside Glasstile suggests the end user verify the performance of all specified materials using a testing facility familiar with the tests necessary to satisfy the specification.

RECOMMENDED APPLICATIONS		HARMONIA*				
		Irid	Non-Irid	Matte	Twilight	
WALLS	Interior	•	•	•	•	
	Exterior	•	•	•	•	
FLOORS	Interior	•		•		
	Exterior					
COUNTERTOPS	Powder Room	•	•	•	•	
	Kitchen					
SUBMERGED						
FLOOR USAGE LEVEL		Heavy Residential	N/A	Heavy Residential	N/A	

NOTE: Irid = Iridescent, Non-Irid = Non-Iridescent

Heavy Residential: Residential flooring areas that are subject to normal footwear traffic with occasional amounts of abrasive soil. Some examples would be: halls, kitchens and corridors.

ASTM TEST RESULTS		HARMONIA*				
TEST #	TYPE of TEST	Irid	Non-Irid	Matte	Twilight	
N/A	Moh's Scratch Hardness	N/A	N/A	N/A	N/A	
C1028	Static Coefficient of Friction	Dry = .77 Wet = .55	Dry = .84 Wet = .45	Dry = .86 Wet = .81	Dry = .78 Wet = .49	
C648	Breaking Strength**	>350 Pounds-Force				
C424	Crazing Resistance N/A					
C650	Chemical Resistance N/A					
C373	Water Absorption	N/A				
C1026	Freeze-Thaw Resistance	N/A				

 $^{\ast}$  Not recommended for use in submerged applications or exterior freeze-thaw climates.

\*\*Test is only performed on glass tile



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