

DOWN TOWN



SPEC CERAMICS, INC.

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DOWNTOWN

L'unicità
nasce
talvolta
dagli
incontri
casuali.

Uniqueness
is sometimes
originated
by chance
encounters.

L'unicità nasce talvolta dagli incontri casuali, dal sovrapporsi di tecnologie e materiali ed è dettata dallo scorrere del tempo. DOWNTOWN è una nuova collezione che racchiude diverse e variegate ispirazioni materiche per dare vita ad una superficie, nuova e originale, nella quale leggere le storie dei percorsi cittadini.

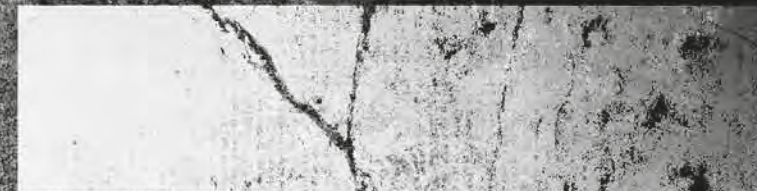
Sono frammenti che si fissano indelebilmente nella memoria, le pietre, i ciottoli, i cementi dei marciapiedi calpestati mille volte diventano un materiale unico e inscindibile le cui variazioni cromatiche indicano l'appartenenza ad un luogo. Ecco allora che le cinque colorazioni di Downtown - Ivory, Ecu, Earth, Ash, Graphite - permettono di giocare con un passato moderno, rendendolo ingrediente raffinato per realizzazioni dal sapore pienamente contemporaneo.

Downtown , in gres porcellanato, viene proposta sia con bordo naturale che con bordo rettificato che con finitura lappata, per garantire un'estrema semplicità di utilizzo e di posa.

Uniqueness is sometimes originated by chance encounters, by the overlapping of technologies and materials and is dictated by the flowing of time. DOWNTOWN is a new collection that holds different and varied materic inspirations to give life to a surface, new and original, in which stories of city paths can be read.

They are fragments that remain fixed indelibly in the memory, the stones, the pebbles, the sidewalks' concrete, trampled on thousands of times, become a unique and inseparable material, of which the chromatic variations indicate the belonging to a place. Here then are the five colorings of Downtown - Ivory, Ecu, Earth, Ash, Graphite – that allow to play with a past that is also modern, making it a refined ingredient of projects of a fully contemporary taste.

Downtown , in porcelain tiles, is proposed both with natural edges as well as with rectified edges and with honed surface, allowing an extremely simplicity of use and laying.





xxx DOWNTOWN floor ASH lapp. rett. 80x80 wall ASH rett. 40x80



6



7

xxx DOWNTOWN floor ASH rett. 60x60
 wall ASH rett. 30x60 - Dec. one way line ASH rett. 30x60 - Dec. one way arrow ASH rett.30x60
 Mos. Quadretti walk ASH 30x30



xxx DOWNTOWN floor ASH walk nat. 30x60

10



11



xxx DOWNTOWN GRAPHITE rett.80x80

12



xxx DOWNTOWN floor GRAPHITE rett. 60x60 - Dec. one way line GRAPHITE rett. 30x60

13



xxx DOWNTOWN floor EARTH lapp. rett. 60x60



16



17



xxx DOWNTOWN floor ECRU rett. 40x80
wall ECRU rett. 40x80 - Mos. Brick 30x40 - Matita metal 1,5x80



xxx DOWNTOWN floor IVORY RANDOM rett. 60x60 wall IVORY rett. 30x60 - IVORY RANDOM rett. 30x60

DOWNTOWN ASH

gres porcellanato a massa colorata - colored body porcelain tiles



DOWNTOWN ASH
80x80  2

DWR52200	rettificato	F 65,90
DWL52200	lappato rett.	F 78,90



DOWNTOWN ASH
40x80  3

DWR51200	rettificato	F 51,90
DWL51200	lappato rett.	F 60,90

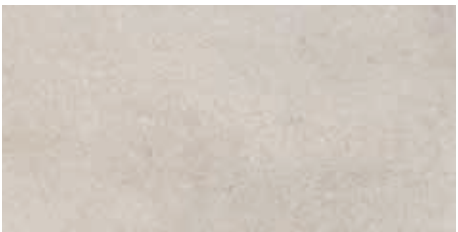


DOWNTOWN ASH
20x80  7

DWR4920A	rettificato	F 57,90
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MATITA METAL (alluminio - aluminium)
1,5x80  3

DKR51051	PZ 19,90
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DOWNTOWN ASH
30x60  6

DWR03200	rettificato	F 48,90
DWL03200	lappato rett.	F 57,90
DWN03600	walk nat. (spess. 9,5 mm)	F 37,90

MATITA METAL (alluminio - aluminium)
1,5x60  4

DWR01001	PZ 15,90
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DOWNTOWN ASH
60x60  3

DWN01200	naturale	F 45,90
DWR01200	rettificato	F 51,90
DWL01200	lappato rett.	F 60,90



MOSAICO BRICK IVORY/ASH
30x40  4

DWL51051	PZ 21,90
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LISTELLO FOGLIA ARGENTO (vetro - glass)
2x80  3

FSR51210	PZ 39,90
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5x60 / 2"x24"

10x60 / 4"x24"

15x60 / 6"x24"

DOWNTOWN ASH MIX SIZES
30x60  6

DWR00200	rettificato	F 72,90
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DEC. ONE WAY ARROW ASH
30x60  2

DWR03201	rettificato	PZ 43,90
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DEC. ONE WAY LINE ASH
30x60  2

DWR03202	rettificato	PZ 43,90
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MOSAICO QUADRETTI ASH
30x30  6

DWR09201	rettificato	F 99,90
DWR03600	walk (spess. 9,5 mm)	F 99,90

DOWNTOWN GRAPHITE

gres porcellanato a massa colorata - colored body porcelain tiles



DOWNTOWN GRAPHITE
80x80

2

DWR52250	rettificato	F 65,90
DWL52250	lappato rett.	F 78,90



DOWNTOWN GRAPHITE
40x80

3

DWR51250	rettificato	F 51,90
DWL51250	lappato rett.	F 60,90



DOWNTOWN GRAPHITE
20x80

7

DWR4925A	rettificato	F 57,90
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MATITA METAL (alluminio - aluminium)
1,5x80

3

DKR51051	PZ 19,90
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DOWNTOWN GRAPHITE
30x60

6

DWR03250	rettificato	F 48,90
DWL03250	lappato rett.	F 57,90



DOWNTOWN GRAPHITE
60x60

3

DWN01250	nat.	F 45,90
DWR01250	rettificato	F 51,90
DWL01250	lappato rett.	F 60,90

*FASCIA VETRO PLATINO
1,5x30

4

R1R03207	PZ 22,90
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MATITA METAL (alluminio - aluminium)
1,5x60

4

DWR01001	PZ 15,90
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LISTELLO FOGLIA ORO (vetro - glass)
2x80

3

FSR51160	PZ 39,90
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LISTELLO FOGLIA ARGENTO (vetro - glass)
2x80

3

FSR51210	PZ 39,90
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5x60 / 2"x24"

10x60 / 4"x24"

15x60 / 6"x24"

DOWNTOWN GRAPHITE MIX SIZES
30x60

6

DWR00250	rettificato	F 72,90
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DEC. ONE WAY ARROW GRAPHITE
30x60

2

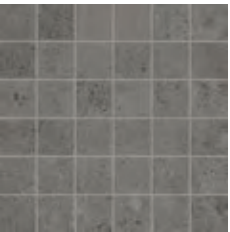
DWR03251	rettificato	PZ 43,90
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DEC. ONE WAY LINE GRAPHITE
30x60

2

DWR03252	rettificato	PZ 43,90
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MOSAICO QUADRETTI GRAPHITE
30x30

6

DWR09251	rettificato	F 99,90
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* Articoli realizzati in vetro e metalli preziosi; l'utilizzo a pavimento è indicato solo in ambito residenziale.
Items produced with glass and precious metals; the floor use is suitable for residential area only.

DOWNTOWN ECRU

gres porcellanato a massa colorata
colored body porcelain tiles



DOWNTOWN ECRU
40x80  3

DWR51000	rettificato	F 51,90
DWL51000	lappato rett.	F 60,90


MATITA METAL (alluminio - aluminium)
1,5x80  3

DKR51051	PZ 19,90
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LISTELLO FOGLIA ORO (vetro - glass)
2x80  3

FSR51160	PZ 39,90
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MOSAICO BRICK ECRU/EARTH
30x40  4

DWL51001	PZ 21,90
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DOWNTOWN ECRU
60x60  3

DWN01100	naturale	F 45,90
DWR01100	rettificato	F 51,90
DWL01100	lappato rett.	F 60,90

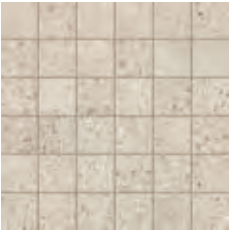


DOWNTOWN ECRU
30x60  6

DWR03100	rettificato	F 48,90
DWL03100	lappato rett.	F 57,90

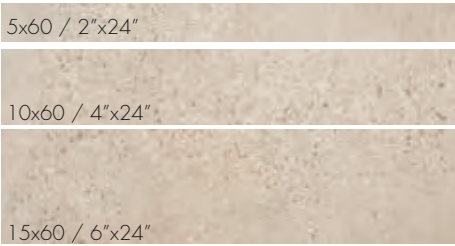

MATITA METAL (alluminio - aluminium)
1,5x60  4

DWR01001	PZ 15,90
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MOSAICO QUADRETTI ECRU
30x30  6

DWR09101	rettificato	F 99,90
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DOWNTOWN ECRU MIX SIZES
30x60  6

DWR00100	rettificato	F 72,90
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*FASCIA VETRO ORO
1,5x30  4

R1R03106	PZ 22,90
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*FASCIA VETRO BRONZO
1,5x30  4

R1R03157	PZ 22,90
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DOWNTOWN ECRU RANDOM
60x60  3

DWR01110	rettificato	F 60,90
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DOWNTOWN ECRU RANDOM
30x60  6

DWR03110	rettificato	F 57,90
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LIST. DOWNTOWN ECRU RANDOM
5x60  4

DWR01111	rettificato	PZ 5,90
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* Articoli realizzati in vetro e metalli preziosi; l'utilizzo a pavimento è indicato solo in ambito residenziale.
Items produced with glass and precious metals: the floor use is suitable for residential area only.

DOWNTOWN IVORY

gres porcellanato a massa colorata
colored body porcelain tiles



DOWNTOWN IVORY
80x80  2

DWR52050	rettificato	F 65,90
DWL52050	lappato rett.	F 78,90



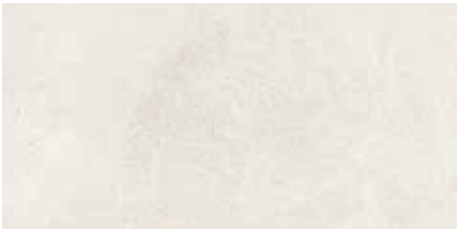
DOWNTOWN IVORY
40x80  3

DWR51050	rettificato	F 51,90
DWL51050	lappato rett.	F 60,90



DOWNTOWN IVORY
20x80  7

DWR4905A	rettificato	F 57,90
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DOWNTOWN IVORY
30x60  6

DWR03050	rettificato	F 48,90
DWL03050	lappato rett.	F 57,90
DWN03500	walk nat. (spess. 9,5 mm)	F 37,90



DOWNTOWN IVORY
60x60  3

DWN01050	naturale	F 45,90
DWR01050	rettificato	F 51,90
DWL01050	lappato rett.	F 60,90



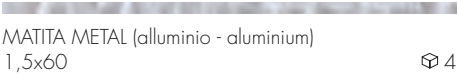
MOSAICO BRICK IVORY/ASH
30x40  4

DWL51051	PZ 21,90
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MOSAICO QUADRETTI IVORY
30x30  6

DWR09051	rettificato	F 99,90
DWR03500	walk (spess. 9,5 mm)	F 99,90



MATITA METAL (alluminio - aluminium)
1,5x60  4

DWR01001	PZ 15,90
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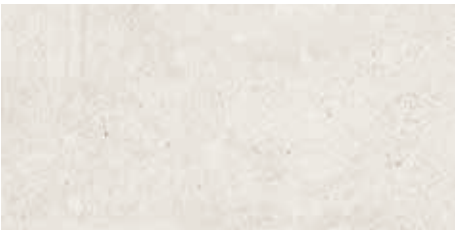
*FASCIA VETRO PLATINO
1,5x30  4

R1R03207	PZ 22,90
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DOWNTOWN IVORY RANDOM
60x60  3

DWR01060	rettificato	F 60,90
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DOWNTOWN IVORY RANDOM
30x60  6

DWR03060	rettificato	F 57,90
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LIST. DOWNTOWN IVORY RANDOM
5x60  4

DWR01061	rettificato	PZ 5,90
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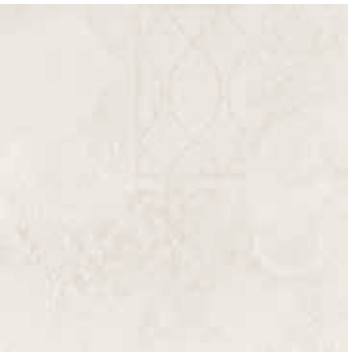
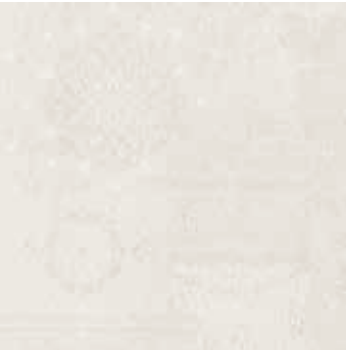
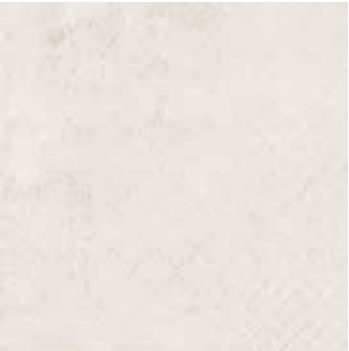
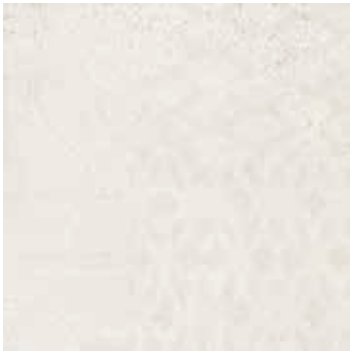
MATITA METAL (alluminio - aluminium)
1,5x80  3

DKR51051	PZ 19,90
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LISTELLO FOGLIA ARGENTO (vetro - glass)
2x80  3

FSR51210	PZ 39,90
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* Articoli realizzati in vetro e metalli preziosi; l'utilizzo a pavimento è indicato solo in ambito residenziale.
Items produced with glass and precious metals: the floor use is suitable for residential area only.



DOWNTOWN EARTH
40x80  3

DWR51150	rettificato	F 51,90
DWL51150	lappato rett.	F 60,90

MATITA METAL (alluminio - aluminium)
1,5x80  3

DKR51051	PZ 19,90
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LISTELLO FOGLIA ORO (vetro - glass)
2x80  3

FSR51160	PZ 39,90
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LISTELLO FOGLIA ARGENTO (vetro - glass)
2x80  3

FSR51210	PZ 39,90
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MOSAICO BRICK ECRU/EARTH
30x40  4

DWL51001	PZ 21,90
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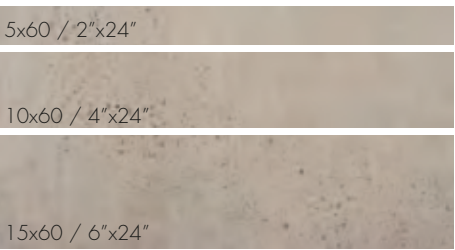
DOWNTOWN EARTH
30x60  6

DWR03150	rettificato	F 48,90
DWL03150	lappato rett.	F 57,90
DWN03550	walk nat. (spess. 9,5 mm)	F 37,90



DOWNTOWN EARTH
60x60  3

DWN01150	naturale	F 45,90
DWR01150	rettificato	F 51,90
DWL01150	lappato rett.	F 60,90



DOWNTOWN EARTH MIX SIZES
30x60  6

DWR00150	rettificato	F 72,90
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MOSAICO QUADRETTI EARTH
30x30  6

DWR09151	rettificato	F 99,90
DWR03550	walk (spess. 9,5 mm)	F 99,90

MATITA METAL (alluminio - aluminium)
1,5x60  4

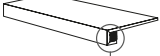
DWR01001	PZ 15,90
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*FASCIA VETRO BRONZO
1,5x30  4

R1R03157	PZ 22,90
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* Articoli realizzati in vetro e metalli preziosi; l'utilizzo a pavimento è indicato solo in ambito residenziale.
Items produced with glass and precious metals: the floor use is suitable for residential area only.

PEZZI SPECIALI
SPECIAL TRIMS

	IVORY	ECRU	ASH	EARTH	GRAPHITE
 BATTISCOPA rett. 6,5x80 PZ 8,90 	DWR52051	-	DWR52201	-	DWR52251
 BATTISCOPA rett. 6,5x60 PZ 7,90 	DWR01051	DWR01101	DWR01201	DWR01151	DWR01251
 ELEMENTO L walk 16,5x60x5 PZ 31,90 	DWN03501	-	DWN03601	DWN03551	-
 GRADONE TOP rett. 30x60 PZ 78,90 	DWR01052	DWR01102	DWR01202	DWR01152	DWR01252



IMBALLI - PACKAGING

FORMATI SIZES	 Thickness	 Pcs/Box	 Mq/Box	 Kg/Box	 Box/Pallet	 Mq/Pallet	 Kg/Pallet
80x80 / 32"x32" rett.	11	2	1,28	32,60	40	51,20	1324
40x80 / 16"x32" rett.	10	3	0,96	20,35	30	28,80	630
20x80 / 8"x32" rett.	10	7	1,12	23,74	42	47,04	1017
60x60 / 24"x24" nat./rett.	10	3	1,08	23,00	40	43,20	940
30x60 / 12"x24" rett.	10	6	1,08	23,00	40	43,20	940
30x60 / 12"x24" nat.	9,5	6	1,08	20,90	40	43,20	856

L'unità minima di vendita per tutti gli articoli (fondi, decori e pezzi speciali) è la scatola completa.
The minimum sales quantity for all items (plain tiles, decorations and special trims) is one full box.

TABELLA CALIBRI DEI FORMATI RETTIFICATI (PER LA PROGETTAZIONE DELLE POSE) - RECTIFIED SIZES CALIBER CHART' (FOR LAYING PROJECTS)

FORMATO NOMINALE NOMINAL SIZE	FORMATO REALE REAL SIZE
Downtown 80x80	79,5x79,5
Downtown 40x80	40x80
Downtown 20x80	19,9x80
Downtown 60x60	59,6x59,6
Downtown mosaici 30x30	29,7x29,7



Classification selon la norme française C.S.T.B.



Vous pouvez consulter ces classements dans notre site internet www.abk.it



La riproduzione dei colori è approssimativa.
Colour reproduction approximate.

CARATTERISTICHE TECNICHE - TECHNICAL CHARACTERISTIC

CLASSIFICAZIONE SECONDO NORME UNI EN 14411 (ISO 13006) ALLEGATO G-Gruppo Bia
CLASSIFICATION IN ACCORDANCE WITH UNI EN 14411 (ISO 13006) ANNEX G-Group Bia

GRES PORCELLANATO A MASSA COLORATA COLORED BODY PORCELAIN TILES	NORMA NORM	VALORE PRESCRITTO DALLE NORME VALUE PRESCRIBED FROM THE NORMS	VALORE ABK ABK VALUE Downtown naturale	VALORE ABK ABK VALUE Downtown lappato	VALORE ABK ABK VALUE Downtown walk
LUNGHEZZA E LARGHEZZA DIMENSIONE MEDIA DI OGNI PIASTRELLA LENGTH AND WIDTH OF THE AVERAGE-SIZES TILE	UNI EN ISO 10545/2	± 0,5%	CONFORME ACCORDING	CONFORME ACCORDING	CONFORME ACCORDING
SPESSORE THICKNESS	UNI EN ISO 10545/2	± 5%	CONFORME ACCORDING	CONFORME ACCORDING	CONFORME ACCORDING
RETTILINEARITÀ SPIGOLI WARPAGES OF EDGES	UNI EN ISO 10545/2	± 0,5%	CONFORME ACCORDING	CONFORME ACCORDING	CONFORME ACCORDING
ORTOGONALITÀ WEDGING	UNI EN ISO 10545/2	± 0,6%	CONFORME ACCORDING	CONFORME ACCORDING	CONFORME ACCORDING
PLANARITÀ FLATNESS	UNI EN ISO 10545/2	± 0,5%	CONFORME ACCORDING	CONFORME ACCORDING	CONFORME ACCORDING
ASSORBIMENTO D'ACQUA WATER ABSORPTION	UNI EN ISO 10545/3	0,5% < E ≤ 3%	0,5% < E ≤ 2%	0,5% < E ≤ 2%	0,5% < E ≤ 2%
RESISTENZA ALLA FLESSIONE BENDING STRENGTH	UNI EN ISO 10545/4	≥ 27 N/mm²	> 32 N/mm²	> 32 N/mm²	> 32 N/mm²
FORZA DI ROTTURA BREAKING STRENGTH	UNI EN ISO 10545/4	≥ 1300 N	CONFORME ACCORDING	CONFORME ACCORDING	CONFORME ACCORDING
RESISTENZA AGLI SBALZI TERMICI THERMAL SHOCK RESISTANCE	UNI EN ISO 10545/9	RICHIESTA REQUIRED	RESISTE RESISTS	RESISTE RESISTS	RESISTE RESISTS
RESISTENZA ALL'ATTACCO CHIMICO CHEMICAL RESISTANCE	UNI EN ISO 10545/13	-	RESISTE RESISTS	RESISTE RESISTS	RESISTE RESISTS
RESISTENZA ALLE MACCHIE RESISTANCE TO STAINING	UNI EN ISO 10545/14	GL ≥ MINIMO CLASSE 3	RESISTE RESISTS	RESISTE RESISTS	RESISTE RESISTS
RESISTENZA AL GELO RESISTANCE TO STAINING	UNI EN ISO 10545/12	RICHIESTA REQUIRED	INGELIVO FROST PROOF	INGELIVO FROST PROOF	INGELIVO FROST PROOF
COEFFICIENTE D'ATTRITO DINAMICO DYNAMIC FRICTION COEFFICIENT	B.C.R.A. C.A.	μ 0,19 SCIVOLOSITÀ PERICOLOSA - DANGEROUSLY SLIPPERY 0,20 < μ < 0,39 SCIVOLOSITÀ ECCESSIVA - EXCESSIVELY SLIPPERY 0,40 < μ < 0,74 ATTRITO SODDISFACENTE - SATISFACTORY GRIP μ 0,75 ATTRITO ECCELLENTE - EXCELLENT GRIP	> 0,40	-	> 0,40
	B.C.R.A. G.B.		> 0,40	-	> 0,40
COEFFICIENTE D'ATTRITO STATICO COEFFICIENT OF STATIC FRICTION	ASTM C 1028 (S.C.O.F.)	SLIP RESISTANT' (> 0,60)	> 0,60 DRY	-	> 0,60 DRY
			> 0,60 WET	-	> 0,60 WET
CLASSIFICAZIONE ANTISDRUCCIOLO NON-SLIP CLASSIFICATION	DIN 51130	IN FUNZIONE DELL'AMBIENTE O DELLA ZONA DI LAVORO BASING ON THE ENVIRONMENT OR THE WORKING AREA	R9	-	R11
RESISTENZA ALLO SCIVOLAMENTO SLIP RESISTANCE	DIN 51097	-	A	-	A+B+C

VARIAZIONE CROMATICA SHADE VARIATION	V3	 aspetto uniforme uniform appearance V1	 lieve variazione slight variation V2	 moderata variazione moderate variation V3	 forte variazione substantial variation V4
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