

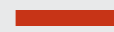


Craft

Wearing modern innovation

Panaria
ceramica

**The beauty
of feeling
at home**





The beauty of sharing all that we most love

The joy of discovering something different and new:
I want to feel this way at home as well, in every room of the house.



WOOL



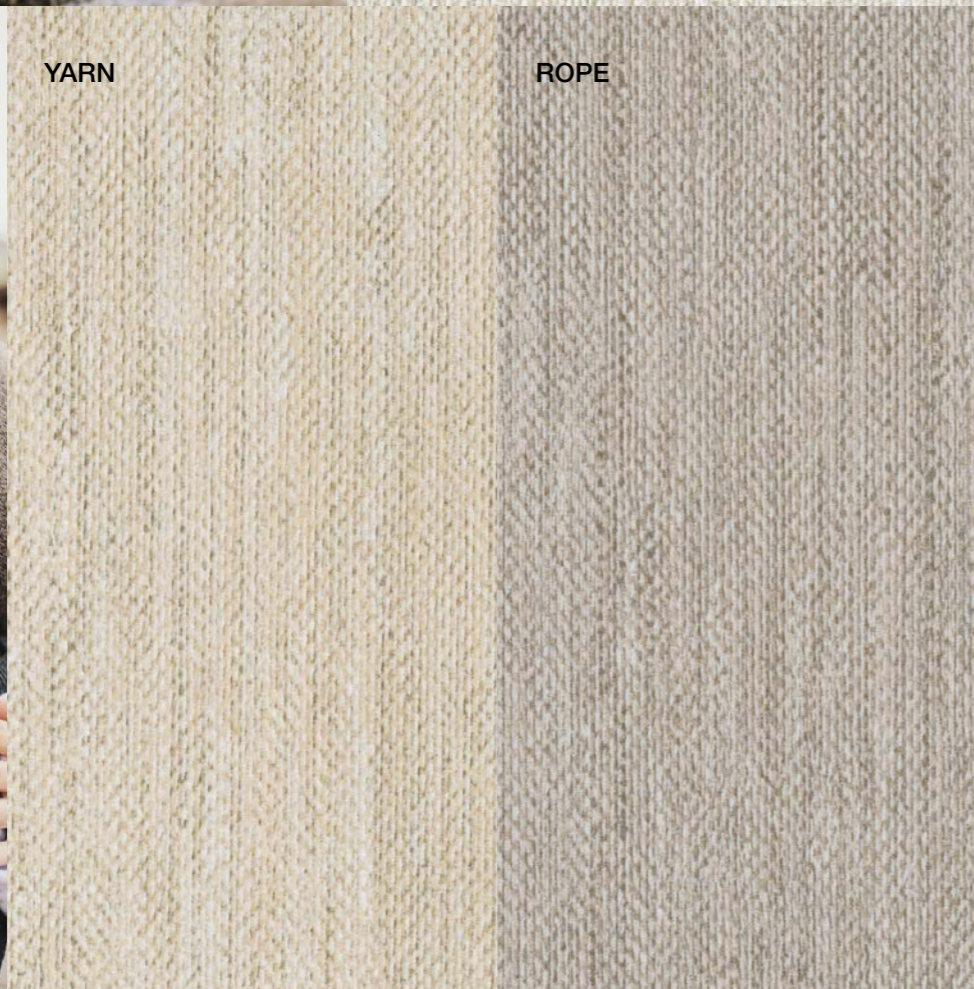
QUILT



COTTON



YARN



ROPE



**Like a warm and
enveloping fabric
that accompanies
my every move**

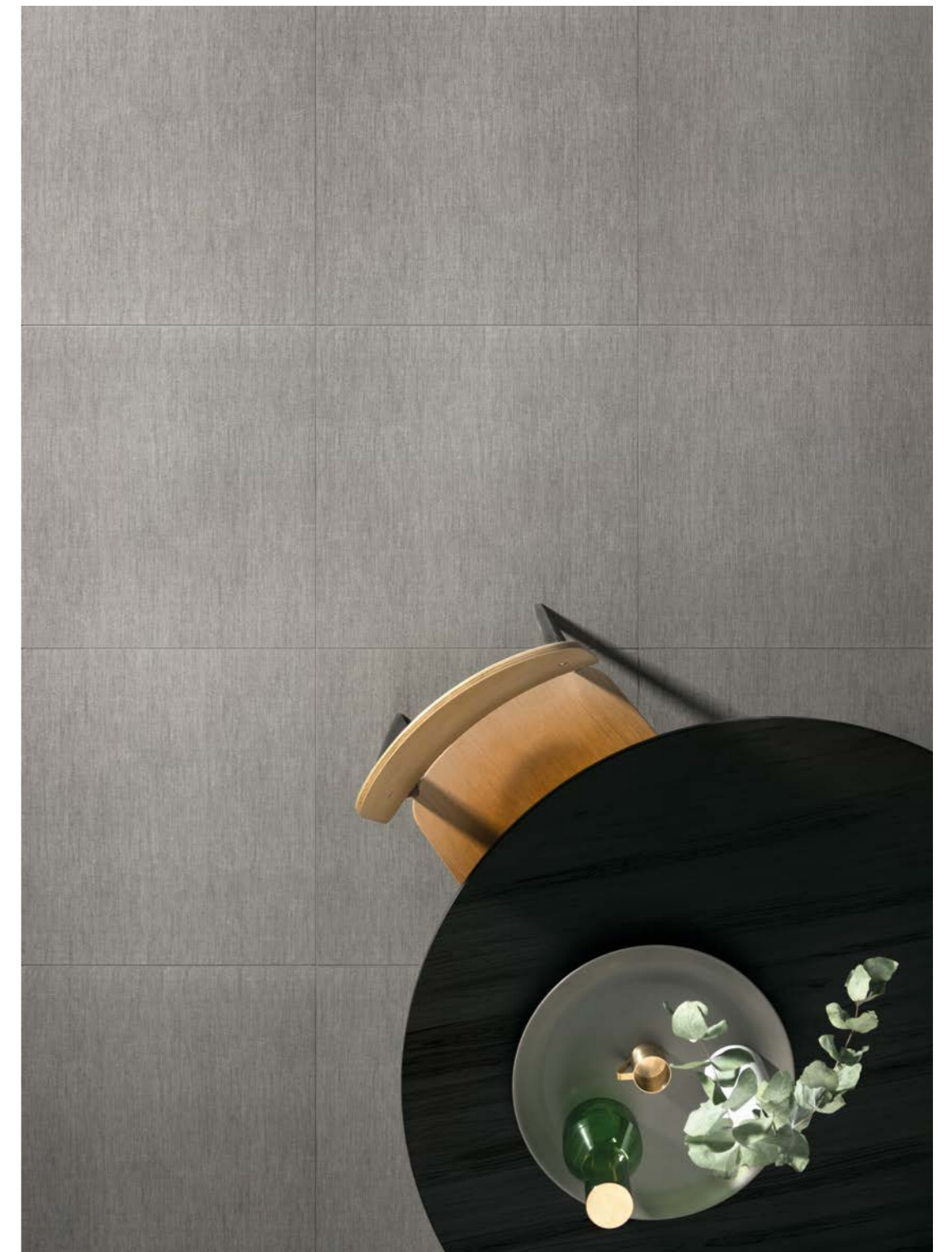
The tactile sensations of hand woven fabrics

A surface with a soft finish, characterized by a light and original graphic design. Available in 3 rectified sizes: 24"x24", 12"x24" and 8"x24" (60x60, 30x60 and 20x60 cm), the texture is reminiscent of a woven fabric which uses a play of diagonal lines to create the illusion of a herringbone weave.





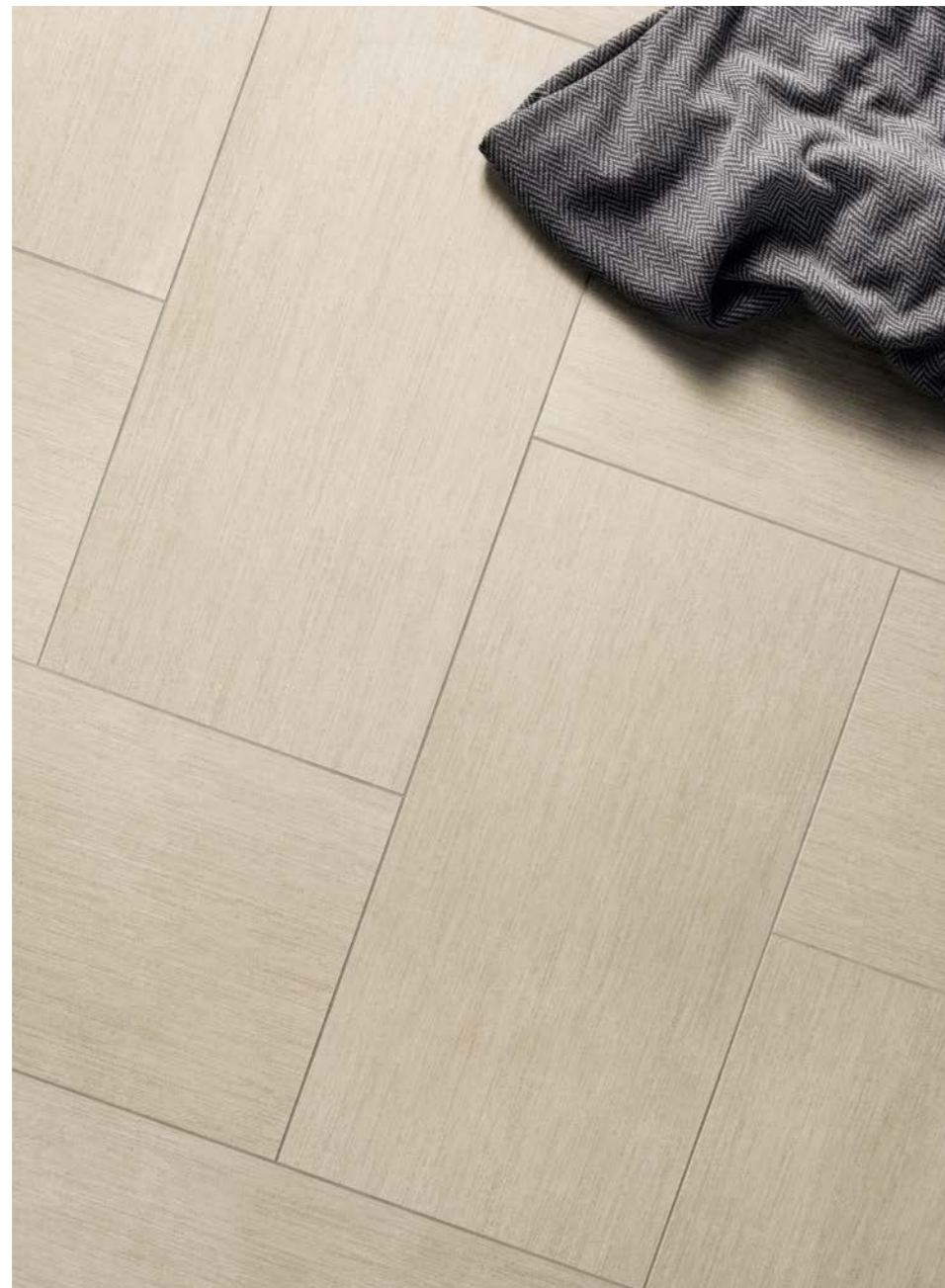
**The pursuit of beauty
represents a personality that
pays attention to even
the smallest details of every
structure and surface.**







Seeking equilibrium through the use of few elements, like the texture of Craft which offers a harmonious balance of delicate and refined hues.

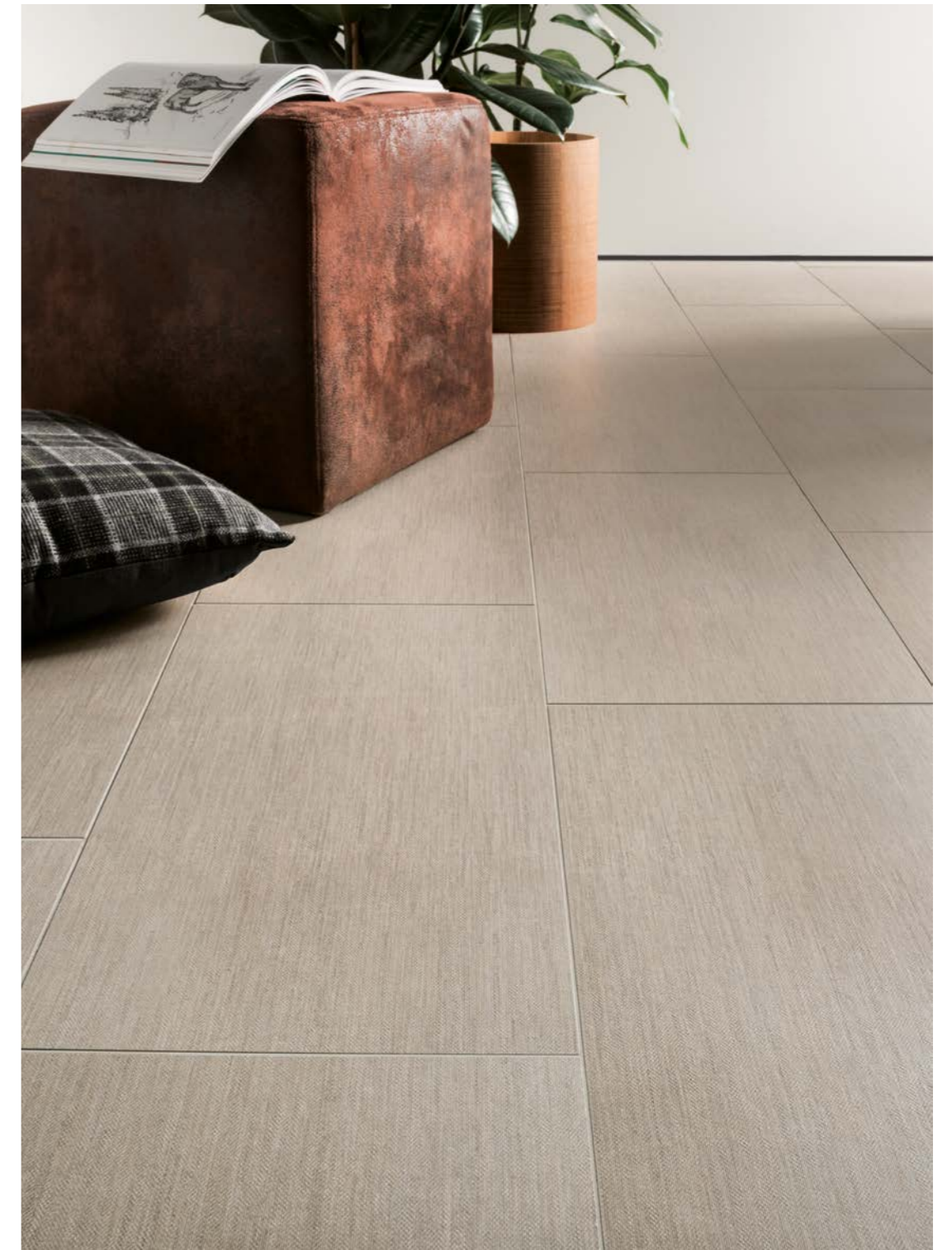








Home furnishings and special materials represent a desire to create spaces in which to live life to the fullest, surrounding oneself with artisan craftsmanship and innovation.





**A new freshness is tempered
by the softness of a surface
that envelops and embraces you
in feelings of comfort.**



Cotton Natural 12"x24" Rect - 30x60 cm_8"x24" Rect - 20x60 cm
Mosaic Basket Weave Cotton Natural 12"x12" Rect - 30x30 cm





Words and emotions are woven between the diagonal lines of the ceramic texture. Every line captures a different thought, returning it to the space through the reflections of light.





Cotton Natural 8"x24" Rect - 20x60 cm_Wool Natural 8"x24" Rect - 20x60 cm
Quilt Natural 8"x24" Rect - 20x60 cm_Rope Natural 8"x24" Rect - 20x60 cm



P R () T E C T

Antimicrobial protection

The exclusive Panariagroup technology for antimicrobial floor and wall coverings with the highest performance. To live healthily, safe and secure.



POWERFUL ACTION

eliminates microbes and prevents their reproduction



CONTINUOUS PROTECTION

always active, 24 hours a day, with and without sunlight



ETERNAL EFFECTIVENESS

thanks to the technology permanently integrated into the product



GUARANTEED QUALITY

by the partnership with MICROBAN®

protect.panariagroup.it

PANARIAgroup®

Craft

COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL   

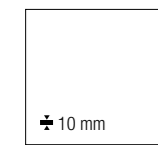
PR()TECT

ANTIMICROBIAL SURFACE
with MICROBAN®

COTTON



YARN



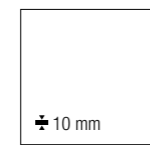
24"x24" Rect - 60x60 cm
NATURAL



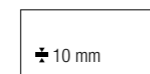
12"x24" Rect - 30x60 cm
NATURAL



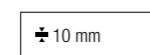
8"x24" Rect - 20x60 cm
NATURAL



24"x24" Rect - 60x60 cm
NATURAL



12"x24" Rect - 30x60 cm
NATURAL



8"x24" Rect - 20x60 cm
NATURAL

Craft

COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL   

PR()TECT

ANTIMICROBIAL SURFACE
with MICROBAN®

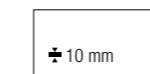
ROPE



WOOL



24"x24" Rect - 60x60 cm
NATURAL



12"x24" Rect - 30x60 cm
NATURAL



8"x24" Rect - 20x60 cm
NATURAL



24"x24" Rect - 60x60 cm
NATURAL



12"x24" Rect - 30x60 cm
NATURAL



8"x24" Rect - 20x60 cm
NATURAL

DECOS



MOSAIC BASKET WEAVE
COTTON
12"x12" Rect - 30x30 cm
NATURAL
± 10 mm



HERRINGBONE MODULUS A-B
COTTON
9^{5/8}"x24" Rect - 24,4x60 cm
NATURAL
± 10 mm



MOSAIC BASKET WEAVE
YARN
12"x12" Rect - 30x30 cm
NATURAL
± 10 mm



HERRINGBONE MODULUS A-B
YARN
9^{5/8}"x24" Rect - 24,4x60 cm
NATURAL
± 10 mm

DECOS



MOSAIC BASKET WEAVE
ROPE
12"x12" Rect - 30x30 cm
NATURAL
± 10 mm



HERRINGBONE MODULUS A-B
ROPE
9^{5/8}"x24" Rect - 24,4x60 cm
NATURAL
± 10 mm



MOSAIC BASKET WEAVE
WOOL
12"x12" Rect - 30x30 cm
NATURAL
± 10 mm



HERRINGBONE MODULUS A-B
WOOL
9^{5/8}"x24" Rect - 24,4x60 cm
NATURAL
± 10 mm

Craft

COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL   

QUILT



TRIM PIECES



BULLNOSE

3^{1/8}"x12" - 8x30 cm

NATURAL

± 10 mm

All colors available

PROTECT

ANTIMICROBIAL SURFACE
with MICROBAN®

Craft












COLOURED-BODY GLAZED STONEWARE

PROTECT

ANTIMICROBIAL SURFACE
with MICROBAN®

TECHNICAL FEATURES

COLOURED-BODY GLAZED STONEWARE according to ANSI A137.1 (Glazed Porcelain Tiles - P1 Class)

TECHNICAL FEATURES	TEST METHOD	REQUIRED VALUES	AVERAGE VALUES
 WATER ABSORPTION	ASTM C373	≤ 0,5%	CONFORMS
 BREAKING STRENGTH	ASTM C648	≥ 250 lbf	425 lbf 10 mm
 SURFACE ABRASION RESISTANCE	ASTM C1027	As indicated by manufacturer	PEI 5: COTTON, YARN, ROPE, WOOL PEI 4: QUILT
 LINEAR THERMAL EXPANSION	ASTM C372	No provision	$\alpha \leq 8 \times 10^{-6} \text{ } ^\circ\text{C}^{-1}$ $\alpha \leq 4.4 \times 10^{-6} \text{ } ^\circ\text{F}^{-1}$
 STAIN RESISTANCE	ASTM C1378	As indicated by manufacturer	A RESISTANT
 CHEMICAL RESISTANCE ^(*)	ASTM C650	As indicated by manufacturer	A RESISTANT
 FROST RESISTANCE	ASTM C1026	As indicated by manufacturer	RESISTANT
 BOND STRENGTH	ASTM C482	≥ 50 PSI	CONFORMS
 SLIP RESISTANCE	ANSI A326.3	-	DCOF ≥ 0.42
 SHADE VARIATION	ANSI A137.1	As indicated by manufacturer	V2 Slight variation
 FLAME SPREAD	ASTM E84	-	Class A
 THERMAL CONDUCTIVITY	EN 12524	-	$\lambda = 1,3 \text{ W/m } ^\circ\text{K} / 0.7 \text{ BTU/ft h } ^\circ\text{F}$
 RECOMMENDED MINIMUM JOINT ^(**)	RECT (INDOOR)	-	2 mm
 THICKNESS	SIZES		10 mm
	24"x24" Rect - 60x60 cm	-	
	12"x24" Rect - 30x60 cm	-	
	8"x24" Rect - 20x60 cm	-	

(*) Excluding hydrofluoric acid and its derivatives

(**) The width of grout joints must be established by the installation supervisor, unless grout widths are regulated by national laying standards

DECOS



MOSAIC BASKET WEAVE QUILT

12"x12" Rect - 30x30 cm

NATURAL

± 10 mm



HERRINGBONE MODULUS A-B QUILT

9^{5/8}"x24" Rect - 24,4x60 cm

NATURAL

± 10 mm

PACKINGS AND WEIGHTS

SIZES	SF / CTN	LINEAR FT / CTN	PIECES / CTN	CTN / PALLET	SF / PALLET	LBS / CTN	LBS / PALLET
24"x24" Rect	15.61	-	4	32	499.52	71.65	2,292.8
12"x24" Rect	13.67	-	7	32	437.44	62.83	2,010.56
8"x24" Rect	11.95	-	9	36	430.20	53.57	1,928.52
MOSAIC BASKET WEAVE 12"x12" Rect	5.01	-	5	90	450.90	21.50	1,935
HERRINGBONE MODULUS A-B 9 ^{5/8} "x24" Rect	5.54	-	6	35	193.9	27.60	966
BULLNOSE 3 ^{1/8} "x12"	4.65	17.72	18	112	520.8	18.78	2,103.36

Craft

COLOURED-BODY GLAZED STONEWARE

PROTECT

ANTIMICROBIAL SURFACE
with MICROBAN®

INTENDED USE

KEY



RESIDENTIAL

Kitchens, bathrooms, living rooms and other residential environments.



LIGHT COMMERCIAL

Offices, offices open to the general public, waiting rooms, shops, public bathrooms, common apartment block areas, restaurant dining rooms, car showrooms, bars, cinemas, surgeries/clinics, hotel rooms and bathrooms.



INTENSIVE COMMERCIAL

Common areas of shopping centres, hotel foyers, canteens, fast food restaurants, dance clubs, hospitals, schools, museums, places of worship, airports, stations.



OUTDOOR

Mainly for external areas that require flooring with anti-slip characteristics.

CERTIFICATIONS



PANARIA CERAMICA is a member of the U.S. Green Building Council: this is an organisation that promotes buildings that are environmentally responsible, profitable and healthy places to live and work.



GREENGUARD CERTIFICATION Panaria CRAFT series is made in a production plan GOLD GREENGUARD certified.



Product designed in Italy

PANARIA AND THE ENVIRONMENT



100% REUSE OF UNFIRED TILES

Crude waste generated by the process is reintegrated in the production cycle with no costs for the environment. This contributes to the safeguard of natural resources.



LOW EMISSIONS IN THE ATMOSPHERE

Panaria production plant strictly complies to US Standards with a very small amount of gas emissions in the atmosphere.



100% REUSE/RECYCLING OF THE INDUSTRIAL WASTE - FIRED TILES

The waste-fired tiles are fully reused in the production cycle. In addition, at the end of life, the tiles Panaria can be recycled as materials for substrates for roads and buildings, thus reducing the use of gravel and natural aggregates commonly used in building.



SAFETY REQUIREMENTS: NO FIRE REACTION

All of Panaria's ceramic tile products are Class A building materials as described in ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials. This is due to the flame spread rating of (0) and smoke developed rating of (0) falling within the ranges of a Class A material. Other building codes refer to this as a Type I material in accordance with NFPA 255.



100% WATER RECYCLING

The water used in the production process is recycled. The water demand is strongly reduced by this mean.



SAFETY REQUIREMENTS: DCOF ≥ 0.42

Panaria CRAFT series has got a Dynamic Coefficient Of Friction ≥ 0.42, as requested by ANSI A137.1 "For level interior spaces expected to be walked upon when wet".



PANARIA PACKING MATERIAL IS 100% RECYCLABLE

Carton boxes, plastic packaging materials, wooden pallets, straps, etc.



METHANE CONSUMPTION IS HIGHLY REDUCED

By the use of up to date technologies and customized installations.



100% OF NON CERAMIC WASTE

Is differentiated and recycled in other production cycles.



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Group Marketing & Communications - Panariagroup
February 2020

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